

Title (en)

Process and apparatus for coating pistons.

Title (de)

Verfahren und Vorrichtung zum Beschichten von Motorkolben.

Title (fr)

Procédé et appareil pour revêtir des pistons.

Publication

EP 0466978 A2 19920122 (DE)

Application

EP 90124892 A 19901220

Priority

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Abstract (en)

The cylindrical circumference of engine pistons (1) is coated with coating material, in particular lubricating pastes, by means of silk screen printing. In this process, the pistons (1) located in a vertical position about their vertical central longitudinal axis (X) on a silk screen printing template (2), are printed as they rotate past one another.

Abstract (de)

Die Beschichtung des zylindrischen Umfanges von Motorkolben (1) mit Beschichtungsmasse, insbesondere gleitfähigen Pasten, erfolgt mittels Siebdruck. Dabei können die Kolben (1) stehend um ihre senkrechte Mittellängsachse (X) an einer Siebdruckschablone (2) sich vorbeidrehend bedruckt werden. <IMAGE>

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