

Title (en)  
PROCESS AND APPARATUS FOR PRODUCING MOLDED SHAPES.

Title (de)  
VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG GEFORMTER FORMEN.

Title (fr)  
PROCEDE ET APPAREIL DE PRODUCTION DE FORMES MOULEES.

Publication  
**EP 0470220 B1 19951018 (EN)**

Application  
**EP 91904112 A 19901228**

Priority  
• US 9007691 W 19901228  
• US 48645290 A 19900228

Abstract (en)  
[origin: WO9112910A1] Continuous casting of discrete solid shapes (33) from a molten material (11) using modified continuous casting machines and processes are disclosed. In a conventional twin belt continuous caster, for example, forming means (27) such as dividers are employed on the upper belt (14) to define a mold cavity in the casting region of the machine. Different size and shape forming means (27) may be used to provide a variety of cast products.

IPC 1-7  
**B22D 11/06**; **B22D 11/126**

IPC 8 full level  
**B22D 15/04** (2006.01); **B22D 5/04** (2006.01); **B22D 11/06** (2006.01); **B22D 11/126** (2006.01)

CPC (source: EP KR)  
**B22D 5/04** (2013.01 - EP); **B22D 11/06** (2013.01 - KR); **B22D 11/0605** (2013.01 - EP); **B22D 11/126** (2013.01 - EP)

Designated contracting state (EPC)  
BE DE ES FR GB IT SE

DOCDB simple family (publication)  
**WO 9112910 A1 19910905**; AU 639987 B2 19930812; AU 7243791 A 19910918; BG 61184 B1 19970228; BG 95154 A 19931224; BR 9007316 A 19920428; CA 2049926 A1 19910829; CN 1036254 C 19971029; CN 1054385 A 19910911; DE 69023135 D1 19951123; DE 69023135 T2 19960620; EP 0470220 A1 19920212; EP 0470220 A4 19921125; EP 0470220 B1 19951018; ES 2080298 T3 19960201; FI 914452 A0 19910923; FI 96188 B 19960215; FI 96188 C 19960527; JP H04507065 A 19921210; KR 100192692 B1 19990615; KR 920700806 A 19920810; MY 110424 A 19980530; PE 17291 A1 19910601; RU 2081724 C1 19970620

DOCDB simple family (application)  
**US 9007691 W 19901228**; AU 7243791 A 19901228; BG 9515491 A 19910923; BR 9007316 A 19901228; CA 2049926 A 19901228; CN 91100393 A 19910122; DE 69023135 T 19901228; EP 91904112 A 19901228; ES 91904112 T 19901228; FI 914452 A 19910923; JP 50434691 A 19901228; KR 910701190 A 19910925; MY PI19910009 A 19910104; PE 18010891 A 19910109; SU 5001849 A 19901228