

Title (en)

Method for manufacturing bright round steel bars.

Title (de)

Verfahren zur Herstellung von blankem Rundstahl.

Title (fr)

Procédé pour la fabrication de barres d'acier rondes claires.

Publication

**EP 0476467 A2 19920325 (DE)**

Application

**EP 91115166 A 19910907**

Priority

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Abstract (en)

The invention proposes a method for manufacturing bright steel, especially bright round steel bars produced from hot-rolled steel, according to which the round steel bars are rounded to narrow tolerances in a sizing mill from the rolling heat, the oxide layer on the round steel bars is largely removed and the round steel bars are then subjected to a straightening and polishing process.

Abstract (de)

Es wird ein Verfahren zur Herstellung von Blankstahl, insbesondere von stabförmigem aus warmgewalztem Stahl erzeugten blankem Rundstahl vorgeschlagen, wonach der Rundstahl aus der Walzhitze in einem Maßwalzwerk auf enge Toleranzen gerundet wird, die Oxidschicht des Rundstahles weitgehend entfernt wird und der Rundstahl anschließend einem Richtpoliervorgang unterzogen wird.

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