

Title (en)
ROLLING MILL FOR STRETCHING HOLLOW BLANKS ON A MANDRIL

Publication
EP 0476793 A3 19920527 (DE)

Application
EP 91250236 A 19910827

Priority
DE 4030046 A 19900919

Abstract (en)
[origin: EP0476793A2] The invention relates to a rolling mill for stretching hollow blanks on a mandril. In order to keep the number of roll stands as small as possible and to achieve maximum stretching in a smaller number of roll stands without sacrificing quality, it is proposed that at least one universal-type main deformation stand (1) with adjustable rolls (2, 3) and a two-high finishing stand (6) arranged after the main deformation stand (1), and, if required, a driving stand (12) arranged ahead of the main deformation stand be present. <IMAGE>

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IPC 8 full level
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CPC (source: EP)
B21B 17/04 (2013.01); **B21B 13/12** (2013.01); **B21B 35/10** (2013.01)

Citation (search report)
• [AD] DE 3914016 C1 19900726
• [A] DE 1427915 A1 19690814 - KOCKS GMBH FRIEDRICH
• [A] DE 1935351 A1 19700115 - BLAW KNOX CO
• [A] US 2041937 A 19360526 - KAROLY KORBULY

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RU2614974C1; CN112570448A

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DE ES FR IT

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