

Title (en)

Rolling mill for stretching hollow blanks on a mandril.

Title (de)

Walzwerk zum Strecken von Hohlkörpern auf einem Dorn.

Title (fr)

Laminoir pour étendre des corps creux sur un mandrin.

Publication

EP 0476793 B1 19950419 (DE)

Application

EP 91250236 A 19910827

Priority

DE 4030046 A 19900919

Abstract (en)

[origin: EP0476793A2] The invention relates to a rolling mill for stretching hollow blanks on a mandril. In order to keep the number of roll stands as small as possible and to achieve maximum stretching in a smaller number of roll stands without sacrificing quality, it is proposed that at least one universal-type main deformation stand (1) with adjustable rolls (2, 3) and a two-high finishing stand (6) arranged after the main deformation stand (1), and, if required, a driving stand (12) arranged ahead of the main deformation stand be present. <IMAGE>

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IPC 8 full level

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