

Title (en)

Method to produce an integral cap-nut.

Title (de)

Verfahren zur Herstellung einer integralen Hutmutter.

Title (fr)

Procédé de production d'un écrou-chapeau intégral.

Publication

**EP 0481112 A1 19920422 (EN)**

Application

**EP 90119908 A 19901017**

Priority

EP 90119908 A 19901017

Abstract (en)

This invention relates to a method of producing an integral cap-cut and in particular to a machine that can precisely cut raw material, machine the head to hexagonal and the shank to cylindrical shape then through squeezing and forming procedures to form the bottom portion of the hexagon in an arc shape and the upper portion with flats. <IMAGE>

IPC 1-7

**B21K 1/70**

IPC 8 full level

**B21K 1/70** (2006.01)

CPC (source: EP)

**B21K 1/704** (2013.01)

Citation (search report)

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