

Title (en)

Process for the production of bipartite coins and such a coin.

Title (de)

Verfahren zur Herstellung von zweiteiligen Münzrohlingen und derartiger Münzrohling.

Title (fr)

Procédé pour la production des pièces de monnaies à deux parties et une telle pièce de monnaie.

Publication

EP 0484813 B1 19950823 (DE)

Application

EP 91118494 A 19911030

Priority

DE 4035738 A 19901109

Abstract (en)

[origin: EP0484813A1] A coin blank consists of an inner disc (4) and an outer ring (3), which is pressed with said disc, of different physical properties. In order to improve the economic efficiency of the production of such coin blanks, the waste slug occurring during the punching of the ring (3) is used for the disc (4) to be inserted in the ring (3) and at least one of the components, ring (3) and disc (4), is permanently dyed before they are joined together. By forming, for example axially knurling, the dimensions of the slug are made into a shape suitable for joining together the coin. Both parts of the coin thus consist of the same base material. <IMAGE>

IPC 1-7

B44B 5/00; **A44C 21/00**

IPC 8 full level

A44C 21/00 (2006.01); **B44B 5/00** (2006.01)

CPC (source: EP)

A44C 21/00 (2013.01); **B44B 5/008** (2013.01); **B44B 5/009** (2013.01)

Cited by

CN103395326A; EP0700644A1; EP1190638A3; JP2015516176A; RU2667583C2; WO2013107715A1; US9241548B2

Designated contracting state (EPC)

AT BE CH DE DK ES FR GB GR IT LI LU NL SE

DOCDB simple family (publication)

EP 0484813 A1 19920513; **EP 0484813 B1 19950823**; AT E126760 T1 19950915; DE 4035738 A1 19920514; DE 59106307 D1 19950928; DK 0484813 T3 19951227; ES 2075301 T3 19951001; GR 3017344 T3 19951231; PT 99462 A 19931231; PT 99462 B 19990226

DOCDB simple family (application)

EP 91118494 A 19911030; AT 91118494 T 19911030; DE 4035738 A 19901109; DE 59106307 T 19911030; DK 91118494 T 19911030; ES 91118494 T 19911030; GR 950401867 T 19950908; PT 9946291 A 19911108