

Title (en)  
Device for forming beads at the end of tubular work pieces made of sheet.

Title (de)  
Vorrichtung zum Anformen von endseitigen Sicken an rohrförmigen Werkstücken aus Blech.

Title (fr)  
Dispositif pour former des moulures à la fin des pièces à travailler tubulaires en tôle.

Publication  
**EP 0484934 B1 19940105 (DE)**

Application  
**EP 91118951 A 19911106**

Priority  
DE 9015247 U 19901106

Abstract (en)  
[origin: EP0484934A2] The invention relates to a device for forming beads at the end of tubular work pieces made of sheet. The device has a supporting table with a horizontal bearing surface (1) for the work piece (2) to be processed and beading rollers (3) arranged in pairs which are rotatably mounted on the bearing surface (1) and are motor-driven. Arranged above the supporting table (1) is a vertically moveable pressure application device (5) with at least one pressure element (7) which rests against the top edge of the work piece (2) under the weight of the pressure application device (5). Arranged on the bearing surface (1) on both sides of the pair (3) of beading rollers is at least one supporting roller (8), which can be placed against the circumferential surface of the work piece (2) to be processed and the spacing of which from the pair (3) of beading rollers is adjustable. <IMAGE>

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**B21D 17/04**

IPC 8 full level  
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