

Title (en)  
Production method for concrete pillar.

Title (de)  
Verfahren zum Herstellen von Betonsäulen.

Title (fr)  
Méthode de fabrication de colonne en béton.

Publication  
**EP 0490856 A1 19920617 (EN)**

Application  
**EP 91850311 A 19911211**

Priority  
FI 906117 A 19901212

Abstract (en)  
The invention concerns a production method for a concrete pillar (1) in which method the concrete mix is cast into a mould (3), after which the hardened concrete is cut by sawing. Prior to casting, the mould (3) is provided with centering elements (4), such as a full-length hollow pipe, after which reinforcing steels (5) are placed about the centering element (4). The concrete mix (6) is cast into the mould (3), and the mix is allowed to harden and dry. The concrete element (1) is stripped free from the mould, after which the concrete element is centered in a saw-type cutting unit (8) for the concrete element, in which the sides of the concrete element (1) are cut by sawing so as to attain a pillar of desired cross section. <IMAGE>

IPC 1-7  
**B28B 11/12**; **B28B 11/14**; **B28D 1/04**; **E04H 12/12**

IPC 8 full level  
**B28B 11/12** (2006.01); **B28B 11/14** (2006.01); **B28D 1/04** (2006.01); **B28D 7/04** (2006.01); **E04H 12/12** (2006.01)

CPC (source: EP)  
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Citation (search report)

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