

Title (en)

Procedure for the operation of a winding machine consisting of a cops preparing station, a circulation buffer and several winding station.

Title (de)

Verfahren zum Betrieb einer aus einer Kopsvorbereitungsstation, einem Umlaufpuffer und mehreren Spulstellen bestehenden Spulmaschine.

Title (fr)

Procédure pour l'opération d'une machine à retordre consistant en station à préparer des cops, tampon de circulation et plusieurs stations à retordre.

Publication

**EP 0501913 B1 19950621 (DE)**

Application

**EP 92810115 A 19920219**

Priority

DE 4105281 A 19910220

Abstract (en)

[origin: EP0501913A1] In order to increase the working capacity of a winding machine (10), above all of the cop-preparing station (12), the preparation locations for normal cops (18) are arranged in series in a first preparation line, whilst the problematic cases where the yarn end is difficult to find are guided to a further preparation line (42) arranged parallel to the first-mentioned preparation line (40) and comprising a preparation location for the problematic cases. This prevents the problematic cases, which require a treatment lasting longer, from lowering the working capacity of the cop-preparing station (12) as a whole. Other solutions allow the treatment of the problematic cases only when sufficient working supply is present in the circulation buffer (14) of the winding machine (10). <IMAGE>

IPC 1-7

**B65H 67/08**; **B65H 67/06**

IPC 8 full level

**B65H 67/06** (2006.01); **B65H 67/08** (2006.01)

CPC (source: EP)

**B65H 67/06** (2013.01); **B65H 67/086** (2013.01); **B65H 2701/31** (2013.01)

Cited by

CN111039075A; CN111217092A

Designated contracting state (EPC)

DE IT

DOCDB simple family (publication)

**EP 0501913 A1 19920902**; **EP 0501913 B1 19950621**; DE 4105281 A1 19920827; DE 59202576 D1 19950727

DOCDB simple family (application)

**EP 92810115 A 19920219**; DE 4105281 A 19910220; DE 59202576 T 19920219