

Title (en)  
Mounting method of a plurality of ignition coils on an engine block

Title (de)  
Verfahren zur Montage einer Mehrzahl von Zündspulen auf einem Motorblock

Title (fr)  
Procédé de montage d'une pluralité de bobines d'allumage sur un bloc moteur

Publication  
**EP 0502768 B1 20000913 (FR)**

Application  
**EP 92400526 A 19920228**

Priority  
FR 9102730 A 19910307

Abstract (en)  
[origin: EP0502768A1] Method of mounting a plurality of ignition coils (12) on an engine block. <??>According to the invention it comprises the following stages: - casting in an electrically insulating material a casing (1) forming a plurality of receivers (4) for the said coils and including, in the form of inserts, means (2) of fixing the said casing to the said engine block; - fitting the said coils in the said receivers; - wiring the connections (23, 24) to the primary and secondary windings of the said coils; - pouring an electrically insulating resin (25) into the casing, thereby embedding the said coils and their wiring; and - fixing the casing onto the said engine block. <IMAGE>

IPC 1-7  
**F02P 13/00; H01T 13/44**

IPC 8 full level  
**F02B 77/00** (2006.01); **F02P 13/00** (2006.01); **F02P 15/00** (2006.01); **H01T 13/44** (2006.01)

CPC (source: EP US)  
**F02P 13/00** (2013.01 - EP US); **H01T 13/44** (2013.01 - EP US)

Cited by  
DE19636736C2

Designated contracting state (EPC)  
AT BE CH DE DK ES FR GB GR IT LI LU MC NL PT SE

DOCDB simple family (publication)  
**EP 0502768 A1 19920909; EP 0502768 B1 20000913**; AT E196343 T1 20000915; DE 69231429 D1 20001019; DE 69231429 T2 20010523; ES 2160576 T3 20011116; FR 2673683 A1 19920911; FR 2673683 B1 19950203; GE P19981316 B 19980501; JP 3188744 B2 20010716; JP H05202838 A 19930810; PT 502768 E 20010330; RU 2091605 C1 19970927; US 5241942 A 19930907; WO 9215781 A1 19920917

DOCDB simple family (application)  
**EP 92400526 A 19920228**; AT 92400526 T 19920228; DE 69231429 T 19920228; ES 92400526 T 19920228; FR 9102730 A 19910307; FR 9200202 W 19920305; GE AP1992002457 A 19920305; JP 4954592 A 19920306; PT 92400526 T 19920228; RU 93056652 A 19920305; US 84650892 A 19920306