

Title (en)

Method for producing sheets for applying logos etc.

Title (de)

Verfahren zur Herstellung von Schichten für die Anbringung von Logos u.s.w.

Title (fr)

Procédé pour la production de feuilles pour l'application de logos etc.

Publication

**EP 0503738 A1 19920916 (EN)**

Application

**EP 92200676 A 19920311**

Priority

NL 9100455 A 19910314

Abstract (en)

Method for producing a sheet specially suitable for applying designs such as logos, letters, names, words etc. to a flat substratum, such as the side of a car, which sheet comprises a first layer (2) which is covered at one side with an adhesive layer, and which adhesive layer is covered by a layer, a so-called release layer, which has little or no adhesion to the adhesive layer. A second layer (3), a so-called release layer, is applied to a sheet (2) after it has undergone a heat treatment, which second layer (3) shows good adhesion relative to the polyester film, in that after drying of the second layer (3) a thin third layer (4) or film of an ink or a paint of a desired colour is applied to said second layer (3), in that a fourth layer (5) which has good adhesion is then applied to said third layer (4), and in that, finally, this fourth layer (5) is covered by a fifth layer (6) consisting of a sheet of a material with poor adhesion relative to the fourth layer (5), the adhesive layer. The preference the first layer (2) or sheet is a stabilised polyester film which has undergone a heat treatment at a temperature between 150 DEG and 300 DEG C. <IMAGE>

IPC 1-7

**B44C 1/16**; **B44C 1/17**

IPC 8 full level

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Citation (search report)

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