

Title (en)
Procedure and device for making a bobbin.

Title (de)
Verfahren und Vorrichtung zum Herstellen einer Spule.

Title (fr)
Procédé et dispositif pour faire une bobine.

Publication
EP 0504111 B1 19941207 (DE)

Application
EP 92810169 A 19920305

Priority
DE 4108233 A 19910314

Abstract (en)
[origin: EP0504111A1] In a process for making a bobbin having a desired bobbin diameter by winding a roving (4) or the like onto a tube (2), especially by means of a flyer (7) and a press finger (12) in a slubbing machine (flyer), the flyer (7) and tube (2) or bobbin are to be moved relative to one another within a winding stroke limited by limit switches (18, 19, 22) or the like. After the desired diameter has been reached, additional layers (23) are wound onto the bobbin surface then present and form a terrace-like step (26) and, relative to the bobbin surface (27), a recess (28) for the insertion of a roving end (20). <IMAGE>

IPC 1-7
D01H 9/16

IPC 8 full level
B65H 65/00 (2006.01); **D01H 9/16** (2006.01)

CPC (source: EP)
B65H 65/005 (2013.01); **D01H 9/16** (2013.01); **B65H 2701/31** (2013.01)

Cited by
EP0698678A1; US5524428A

Designated contracting state (EPC)
CH DE ES IT LI

DOCDB simple family (publication)
EP 0504111 A1 19920916; EP 0504111 B1 19941207; DE 4108233 A1 19920917; DE 59200878 D1 19950119

DOCDB simple family (application)
EP 92810169 A 19920305; DE 4108233 A 19910314; DE 59200878 T 19920305