

Title (en)

Method and plant for rolling wire or rounds into coils from carbon and/or high-grade steel

Title (de)

Verfahren und Anlage zur Herstellung von gewalzten Draht- oder Rundstahlabmessungen in Coils aus C-Stählen und/oder Edeltählen

Title (fr)

Procédé et installation pour la fabrication en bobines de fils ou de ronds en acier au carbone et/ou en acier spécial

Publication

EP 0504655 B1 19970716 (DE)

Application

EP 92103643 A 19920303

Priority

DE 4108941 A 19910319

Abstract (en)

[origin: EP0504655A1] Method and plant, in particular for the economical production of wire and/or rounds, especially in small lots, comprising the following method steps and plant parts or stations: a) a wire production line (1) having a multi-stand wire rolling train (11) and a rounds production line (2) with, for example, a multi-stand, round steel rolling train (12), which trains branch off from a common billet feed line (9) having a billet furnace (10) and a cooling bed (8) and are arranged next to one another, b) an aftertreatment plant arranged after the said production lines (1, 2) and comprising: - a coil-forming station (3) assigned to production line (1) or (2) and intended both for rounds and wire, - a transfer device (13) for transferring wire coils to the coil transport (5) assigned to the round-steel production line (2), - a coil-forming device (6) arranged at the end of the Stelmor line (4) and intended for wire, having an adjoining transfer device (7) for wire or round steel coils, - a coil transport and cooling device assigned to production line (1) or (2). <IMAGE>

IPC 1-7

B21B 45/02; **B21B 1/18**; **B21C 47/26**; **C21D 9/573**

IPC 8 full level

B21B 1/16 (2006.01); **B21B 1/18** (2006.01); **B21B 39/00** (2006.01); **B21B 45/02** (2006.01); **B21C 47/24** (2006.01); **B21C 47/26** (2006.01); **C21D 9/52** (2006.01); **C21D 9/573** (2006.01); **B21B 3/02** (2006.01); **B21B 15/00** (2006.01)

CPC (source: EP US)

B21B 1/18 (2013.01 - EP US); **B21B 39/00** (2013.01 - EP US); **B21B 45/0203** (2013.01 - EP US); **B21C 47/262** (2013.01 - EP US); **C21D 9/5732** (2013.01 - EP US); **B21B 3/02** (2013.01 - EP US); **B21B 45/0224** (2013.01 - EP US); **B21B 2015/0057** (2013.01 - EP US); **B21B 2045/0212** (2013.01 - EP US)

Cited by

EP0862954A1; DE102006034094B3; EP0603707A1; EP1752232A1

Designated contracting state (EPC)

AT BE DE FR GB IT SE

DOCDB simple family (publication)

EP 0504655 A1 19920923; **EP 0504655 B1 19970716**; AT E155371 T1 19970815; DE 4108941 A1 19920924; DE 59208699 D1 19970821; JP 3023030 B2 20000321; JP H07164007 A 19950627; US 5568744 A 19961029

DOCDB simple family (application)

EP 92103643 A 19920303; AT 92103643 T 19920303; DE 4108941 A 19910319; DE 59208699 T 19920303; JP 6057492 A 19920317; US 85379392 A 19920319