

Title (en)

WORKPIECE CHUCKING STATION FOR CUTTING MACHINES FOR MAKING STACKED DOVETAILS.

Title (de)

WERKSTÜCKSPANNSTATION FÜR PAKET-KEILZINKENFRÄSMASCHINEN.

Title (fr)

STATION DE SERRAGE DE PIECES A USINER POUR MACHINES A ENTAILLER EN PAQUET EN QUEUE-D'ARONDE.

Publication

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Application

EP 91900160 A 19901214

Priority

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- DE 9000977 W 19901214

Abstract (en)

[origin: WO9108876A1] The invention relates to a workpiece chucking station (1) with driven transport rollers (2) and a lateral and vertical chucking device (20, 8) for aligning and chucking stacked boards and blocks in cutting machines for making stacked dovetails. To prevent cutting-angle defects, the station has a table (19) in which support rod (3) parallel to the transport rollers (2) alternate with the latter. The support rods (3) and the transport rollers (2) can be adjusted vertically relative to one another.

IPC 1-7

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IPC 8 full level

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