

Title (en)

WORKPIECE CHUCKING STATION FOR CUTTING MACHINES FOR MAKING STACKED DOVETAILS.

Title (de)

WERKSTÜCKSPANNSTATION FÜR PAKET-KEILZINKENFRÄSMASCHINEN.

Title (fr)

STATION DE SERRAGE DE PIECES A USINER POUR MACHINES A ENTAILLER EN PAQUET EN QUEUE-D'ARONDE.

Publication

**EP 0505392 B1 19940810 (DE)**

Application

**EP 91900160 A 19901214**

Priority

- DE 3941976 A 19891215
- DE 9000977 W 19901214

Abstract (en)

[origin: WO9108876A1] The invention relates to a workpiece chucking station (1) with driven transport rollers (2) and a lateral and vertical chucking device (20, 8) for aligning and chucking stacked boards and blocks in cutting machines for making stacked dovetails. To prevent cutting-angle defects, the station has a table (19) in which support rod (3) parallel to the transport rollers (2) alternate with the latter. The support rods (3) and the transport rollers (2) can be adjusted vertically relative to one another.

IPC 1-7

**B27C 5/06**; **B27C 1/12**; **B27F 1/16**

IPC 8 full level

**B27B 25/02** (2006.01); **B27C 1/12** (2006.01); **B27C 5/06** (2006.01); **B27F 1/16** (2006.01)

CPC (source: EP)

**B27B 25/02** (2013.01); **B27C 5/06** (2013.01); **B27F 1/16** (2013.01)

Cited by

CN109605531A; US8091698B2

Designated contracting state (EPC)

DE FR IT

DOCDB simple family (publication)

**WO 9108876 A1 19910627**; DE 3941976 A1 19910725; DE 3941976 C2 19911024; DE 59006792 D1 19940915; EP 0505392 A1 19920930; EP 0505392 B1 19940810

DOCDB simple family (application)

**DE 9000977 W 19901214**; DE 3941976 A 19891215; DE 59006792 T 19901214; EP 91900160 A 19901214