

Title (en)

Method for producing a seam which changes direction.

Title (de)

Verfahren zum Herstellen einer im Nahtverlauf die Richtung ändernden Naht.

Title (fr)

Procédé pour exécuter une couture changeant de direction.

Publication

**EP 0512145 B1 19940112 (DE)**

Application

**EP 91107569 A 19910510**

Priority

EP 91107569 A 19910510

Abstract (en)

[origin: EP0512145A1] The invention relates to a method for producing a seam (19) which changes direction in the course of the seam and which extends edge-parallel to the angularly extending selvages (30, 55) of a workpiece (4). The seam (19) can be designed as a single or double seam. The stitches L executed until a sensor system, for example sensors 33, 33', responds are each formed by a single feed step executed by the feed means. The corrected stitches L', L'1, etc., executed after the response of the sensor system, are formed by at least two part-steps s, s' executed by the feed means, a needle bar (2, 3) being moved up and down only during the execution of the last part-step s or s' of each stitch L', L'1, etc.  
<IMAGE>

IPC 1-7

**D05B 69/20**

IPC 8 full level

**D05B 27/00** (2006.01); **D05B 69/20** (2006.01)

CPC (source: EP)

**D05B 69/20** (2013.01)

Cited by

CN103911774A; EP1367168A1; EP2801648A1; CN104141203A; DE102007026651A1; EP2000571A2

Designated contracting state (EPC)

DE FR GB IT

DOCDB simple family (publication)

**EP 0512145 A1 19921111**; **EP 0512145 B1 19940112**; DE 59100858 D1 19940224; JP H05184750 A 19930727

DOCDB simple family (application)

**EP 91107569 A 19910510**; DE 59100858 T 19910510; JP 11642392 A 19920508