

Title (en)

Process for manufacturing a sand mold.

Title (de)

Verfahren zum Herstellen einer Sandform.

Title (fr)

Procédé de fabrication d'un moule en sable.

Publication

EP 0512201 A2 19921111 (DE)

Application

EP 92102610 A 19920217

Priority

DE 4114362 A 19910502

Abstract (en)

Process for manufacturing a sand mould in a moulding machine, in which the moulding sand is acted upon by the air from the head space above the moulding box no earlier than the beginning of the compression of the moulding sand.

Abstract (de)

Verfahren zum Herstellen einer Sandform in einer Formmaschine, bei dem frühestens bei beginnendem Pressen des Formsandes die Luftbeaufschlagung des Formsandes aus dem oberhalb des Formkastens befindlichen Kopfraum erfolgt. <IMAGE>

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