

Title (en)

Method and apparatus for controlling and regulating the finishing process by honing of cylinders.

Title (de)

Verfahren und Vorrichtung zur Steuerung und Regelung des Fertigungsprozesses beim Honen von Zylindern.

Title (fr)

Procédé et dispositif pour la commande et la régulation du procédé de finition lors du rodage de cylindres.

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Application

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Priority

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Abstract (en)

[origin: EP0512302A2] The invention relates to a method of controlling and regulating the production process in the honing of cylinders, the cylinders first being rough-honed to a coarse roughness profile and then being finish-honed to a fine roughness profile. According to the invention, after rough-honing, a roughness parameter of the rough-honed cylinder surface is measured, this measured quantity being included in the control and regulation of the honing operation. <IMAGE>

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