

Title (en)

Procedure of and device for deburring of pipe end faces.

Title (de)

Verfahren und Vorrichtung zum Entgraten von Rohrstirnseiten.

Title (fr)

Procédé et dispositif pour ébarber des embouts plans.

Publication

EP 0519093 B1 19950816 (DE)

Application

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Priority

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Abstract (en)

[origin: EP0519093A1] The invention relates to a procedure and a device for the deburring of pipe end faces by machining. In the process, the pipe (1) to be deburred is rotated about a longitudinal axis (8) and pressed with its end face against a grinding belt (5) in such a way that the grinding direction is from the inside of the pipe to the outside of the pipe. As a result, a burr-free inner edge and secondary grinding burr on the outer edge are produced. This outer burr is then removed by the known technique of an elastic grinding tool and at the same time slight edge radiusing is produced. <IMAGE>

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IPC 8 full level

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