

Title (en)  
Method of rotary forming

Title (de)  
Verfahren zur Rotationsformgebung

Title (fr)  
Procédé de façonnage rotatif

Publication  
**EP 0519525 B1 19960522 (EN)**

Application  
**EP 92115627 A 19880318**

Priority  
EP 88302371 A 19880318

Abstract (en)  
[origin: EP0519525A2] A rotary cutting and forming apparatus for strip material 12 , having rotatable upper and lower roll units 32,34, the units being connected for synchronous rotation, each of the units having a carrier member 41,52 with at least one recess 42,54 extending parallel to its central axis, and at least one die support block 46,58, the block being rotatably received within the recess 42, and having two ends, and a surface 46b to which a die may be affixed, leading and trailing control pins 48,62 and 49,63 on the block, extending on parallel spaced apart axes, and leading and trailing cam surfaces 64,70 and 66,72 engaging respective leading and trailing control pins 48,62 and 49,63 to control the position of the blocks during at least part of their rotation. <IMAGE>

IPC 1-7  
**B21D 28/36**; **B26D 1/62**; **B26F 1/10**

IPC 8 full level  
**B21D 28/36** (2006.01); **B26D 1/62** (2006.01); **B26F 1/10** (2006.01)

CPC (source: EP)  
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Cited by  
EP1861213A4; SG120110A1; EP0765718A3; US5887502A; WO2004004940A1

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