

Title (en)  
Packaging device

Title (de)  
Verpackungsvorrichtung

Title (fr)  
Machine d'emballage

Publication  
**EP 0519566 B1 19960103 (EN)**

Application  
**EP 92201757 A 19920615**

Priority  
NL 9101043 A 19910617

Abstract (en)  
[origin: EP0519566A1] The invention relates to a device for continuous metering and delivering into packaging units (10) of products ready for use, such as screws, nuts, bolts etc. The device comprises a stock container (V), a conveyor system comprising at least two trough conveyors (3, 4) provided with vibrating elements, means (M) for regulating the speed of conveyance of the products to be metered, and means (11, 12) for weighing and metering the products. Connected to at least one trough conveyor (3, 4), the device is provided with a buffer element which is preferably an endless belt (9). The buffer action of an endless belt (9) takes place through reversal of its direction of conveyance. The use of such a buffer element makes it possible to limit considerably the falling height of the products for metering, and thus to reduce the risk of damage, while the supply of products from the stock container (V) need not be interrupted at any stage at all. <IMAGE>

IPC 1-7  
**B65B 19/34; B65B 1/34**

IPC 8 full level  
**B65B 1/34** (2006.01); **B65B 19/34** (2006.01)

CPC (source: EP)  
**B65B 1/34** (2013.01); **B65B 19/34** (2013.01)

Cited by  
CN103935538A; CN105564676A; ES2128917A1; CN109264096A; CN105923412A; CN106115295A; CN100415609C; CN109941470A; CN114933035A; CN115258214A; CN111731527A; CN113562212A; US9856040B2; WO2015044796A1

Designated contracting state (EPC)  
DE ES FR GB IT NL

DOCDB simple family (publication)  
**EP 0519566 A1 19921223; EP 0519566 B1 19960103**; DE 69207278 D1 19960215; NL 9101043 A 19930118

DOCDB simple family (application)  
**EP 92201757 A 19920615**; DE 69207278 T 19920615; NL 9101043 A 19910617