

Title (en)

Method for producing hot wide strip

Title (de)

Verfahren zur Erzeugung von Warmbreitband

Title (fr)

Procédé pour la fabrication à chaud de large bande

Publication

EP 0531755 B1 19951213 (DE)

Application

EP 92114047 A 19920818

Priority

DE 4129749 A 19910909

Abstract (en)

[origin: EP0531755A1] In a rolling train for producing hot wide strip comprising a single- or multiple-stand roughing train 1 and a multi-stand finishing train 2 which is preceded by a high-pressure descaling device 3 and a cropping shear 4, it is proposed to arrange between the last stand of the roughing train 1 and the cropping shear 4 a roller hearth furnace 5 which allows a setting and maintenance of a constant temperature over the entire length of the strip. <IMAGE>

IPC 1-7

B21B 1/26

IPC 8 full level

B21B 1/26 (2006.01); **B21B 45/00** (2006.01); **B21B 45/08** (2006.01)

CPC (source: EP)

B21B 1/26 (2013.01); **B21B 45/004** (2013.01); **B21B 45/08** (2013.01)

Cited by

EP0919296A1; EP0810044A1; US5927118A

Designated contracting state (EPC)

AT BE DE ES FR GB IT NL SE

DOCDB simple family (publication)

EP 0531755 A1 19930317; **EP 0531755 B1 19951213**; AT E131422 T1 19951215; DE 4129749 A1 19930311; DE 59204667 D1 19960125; ES 2081004 T3 19960216; JP 3262379 B2 20020304; JP H06315710 A 19941115

DOCDB simple family (application)

EP 92114047 A 19920818; AT 92114047 T 19920818; DE 4129749 A 19910909; DE 59204667 T 19920818; ES 92114047 T 19920818; JP 23386392 A 19920901