

Title (en)
Manufacture of jigsaw puzzles.

Title (de)
Herstellung von Puzzles.

Title (fr)
Fabrication de puzzles.

Publication
EP 0533064 A2 19930324 (EN)

Application
EP 92115555 A 19920911

Priority
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Abstract (en)
Jigsaw puzzles are manufactured using a punch-and-die assembly by which interlocking pieces are cut out in a single cutting operation, resulting in the production of jigsaw puzzles having sharp straight-sided edges. The punches (20) and ejector pieces (24) of the tools (10,12) constituting such assembly are preferably manufactured by a wire erosion technique using a wire of small diameter, e.g. 0.1mm (0.004"). The assembly may be an independent unit for use in combination with a conventional hydraulic beam press, or may be a unit designed for use in a purpose-built press.
<IMAGE>

IPC 1-7
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IPC 8 full level
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CPC (source: EP)
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