

Title (en)
Manufacture of jigsaw puzzles.

Title (de)
Herstellung von Puzzles.

Title (fr)
Fabrication de puzzles.

Publication
EP 0533064 B1 19951115 (EN)

Application
EP 92115555 A 19920911

Priority
GB 9120087 A 19910920

Abstract (en)
[origin: EP0533064A2] Jigsaw puzzles are manufactured using a punch-and-die assembly by which interlocking pieces are cut out in a single cutting operation, resulting in the production of jigsaw puzzles having sharp straight-sided edges. The punches (20) and ejector pieces (24) of the tools (10,12) constituting such assembly are preferably manufactured by a wire erosion technique using a wire of small diameter, e.g. 0.1mm (0.004"). The assembly may be an independent unit for use in combination with a conventional hydraulic beam press, or may be a unit designed for use in a purpose-built press. <IMAGE>

IPC 1-7
B26F 1/40; **A63F 9/00**

IPC 8 full level
A63F 9/10 (2006.01); **B26D 7/18** (2006.01); **B26F 1/44** (2006.01)

CPC (source: EP)
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