

Title (en)

Method for one-sided surface making of workpieces.

Title (de)

Verfahren zum einseitigen Flächenbearbeiten von Werkstücken.

Title (fr)

Procédé pour le traitement de surface unilatéral de pièces.

Publication

**EP 0534108 B1 19950906 (DE)**

Application

**EP 92113514 A 19920807**

Priority

DE 4131752 A 19910924

Abstract (en)

[origin: EP0534108A1] A method for the one-sided surface machining of workpieces with lapping, grinding, honing or polishing machines, in which method workpieces are held on carrier wheels which are made to rotate about their own axis and are pressed against the rotating operating wheel via a flexible intermediate layer, two carriers wheels which are arranged back-to-back above one another via at least one flexible intermediate layer being arranged between the operating wheels of a two-wheel machine. <IMAGE>

IPC 1-7

**B24B 37/04**

IPC 8 full level

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CPC (source: EP)

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Cited by

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