

Title (en)

Method of making steel slabs with square section and slabs so obtained

Title (de)

Verfahren zur Herstellung von Stahlbrammen mit quadratischem Querschnitt und danach hergestellte Brammen

Title (fr)

Procédé de fabrication de billettes d'acier de format quadrangulaire et billettes ainsi obtenues

Publication

EP 0541471 B1 19960612 (FR)

Application

EP 92470029 A 19921023

Priority

FR 9113833 A 19911108

Abstract (en)

[origin: EP0541471A1] According to the method, these slabs are rolled on a blooming (cogging) mill according to edge rounds (2) having a radius (r) between substantially a quarter and a third of the length (c) of a side of the slab. The product (1) obtained is a compromise between a round in the form of a bar and a customary square slab. This slab with rounded edges dispenses with certain preforging operations on the premises of blacksmiths who use slabs and makes it possible, without expense, to extend the production range of square sections towards round products.
<IMAGE>

IPC 1-7

B21B 1/02

IPC 8 full level

B21B 1/02 (2006.01); **B21B 1/46** (2006.01)

CPC (source: EP)

B21B 1/026 (2013.01); **B21B 1/46** (2013.01)

Cited by

GB2376908A

Designated contracting state (EPC)

AT BE CH DE DK ES GB GR IE IT LI LU NL PT SE

DOCDB simple family (publication)

EP 0541471 A1 19930512; **EP 0541471 B1 19960612**; AT E139152 T1 19960615; DE 69211492 D1 19960718; DE 69211492 T2 19970123; DK 0541471 T3 19961028; ES 2089466 T3 19961001; FR 2683468 A1 19930514; FR 2683468 B1 19950609; GR 3020448 T3 19961031

DOCDB simple family (application)

EP 92470029 A 19921023; AT 92470029 T 19921023; DE 69211492 T 19921023; DK 92470029 T 19921023; ES 92470029 T 19921023; FR 9113833 A 19911108; GR 960401821 T 19960703