

Title (en)

Method of the fluidised bed type for the shaping of sheet metal.

Title (de)

Verfahren zum Formen von Blech unter hydraulischem Druck.

Title (fr)

Procédé du type à lit fluidisé pour former de la tôle.

Publication

**EP 0549955 B1 19951108 (EN)**

Application

**EP 92121405 A 19921216**

Priority

IT TO911012 A 19911220

Abstract (en)

[origin: EP0549955A1] The method comprises a first stage during which a blank holder (1) is brought into contact with the sheet (2), a second stage in which a pressurised fluid is fed by means of a first hydraulic circuit to the cavity (4) in a die (3) below the sheet and a third stage in which a punch (7) is displaced towards the sheet to deform it plastically through the combined action of the pressures generated by the punch and the fluid. In accordance with the invention the second pressurised fluid delivered from a second hydraulic circuit is caused to act on the upper surface (9) of at least a portion (10) of the sheet so as to balance out the pressures acting on the undersurface (11) of the said portion while the former is displaced towards the sheet. <IMAGE>

IPC 1-7

**B21D 22/20**

IPC 8 full level

**B21D 22/20** (2006.01); **B21D 26/021** (2011.01); **B21D 26/027** (2011.01); **B30B 5/00** (2006.01)

CPC (source: EP)

**B21D 22/205** (2013.01)

Cited by

ES2103656A1; KR20020076943A; DE19827614B4; CN112893595A; US2011088442A1; CN102039342A; US8534106B2; US9375775B2

Designated contracting state (EPC)

DE ES FR GB IT SE

DOCDB simple family (publication)

**EP 0549955 A1 19930707**; **EP 0549955 B1 19951108**; BR 9204920 A 19940628; DE 69205959 D1 19951214; DE 69205959 T2 19960711; IT 1250551 B 19950420; IT TO911012 A0 19911220; IT TO911012 A1 19930621; JP H05245546 A 19930924; PL 169841 B1 19960930; PL 297058 A1 19930906

DOCDB simple family (application)

**EP 92121405 A 19921216**; BR 9204920 A 19921202; DE 69205959 T 19921216; IT TO911012 A 19911220; JP 33909192 A 19921218; PL 29705892 A 19921218