

Title (en)

Method for fitting a glass onto a watch-case and timepiece with means for placing in position a glass onto a case

Title (de)

Verfahren zum Anbringen eines Glases auf einem Uhrengehäuse sowie Uhr mit Mitteln zum Ausrichten eines Glases auf einem Gehäuse

Title (fr)

Procédé pour l'assemblage d'une glace sur une boîte de montre et pièce d'horlogerie comprenant des moyens de positionnement d'une glace sur une boîte

Publication

**EP 0549978 B1 19980527 (FR)**

Application

**EP 92121593 A 19921218**

Priority

CH 386091 A 19911228

Abstract (en)

[origin: EP0549978A1] The invention relates to a method for fitting a glass onto a watch case, a timepiece comprising means for placing in position a glass on a case, as well as a glass and a case intended to equip such a piece. The timepiece according to the invention includes: - a case (1), - a glass (6) mounted on the case (1), - means for fixing the glass to the case, and - means for angular positioning of this glass on the said case, this piece being characterised in that the means for angular positioning consist, on the one hand, of a notch (14) made directly on the glass (6) and, on the other hand, of a protuberance (22) which is made directly on the case (1) and which is engaged into the said notch (14). The invention applies for example to timepieces including a glass and a case made from heat-weldable thermoplastic material. <IMAGE>

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IPC 8 full level

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**G04B 37/00** (2013.01 - KR); **G04B 39/025** (2013.01 - EP)

Cited by

WO2013050374A1; EP1046967A1; US6456569B1; EP2579106A1; EP1046968A1; US6575619B1; US9533438B2

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