Title (en)
Process and device for making hollow bricks

Title (de)
Verfahren und Vorrichtung zum Herstellen von Lochsteinen

Title (fr)
Procédé et dispositif pour la fabrication de briques creuses

Publication
EP 0551634 B1 19970702 (DE)

Application
EP 92121713 A 19921219

Priority
DE 4200602 A 19920113

Abstract (en)
[origin: EP0551634A1] Process and device for making concrete bricks with continuous narrow holes for water drainage (hollow bricks), the bricks being made in at least one mould which is filled with concrete and is mounted on a moulding table, and at least one ram, which corresponds to the mould, for compacting the concrete. To produce the narrow holes, there are arranged, in the region of the rams or of the moulding table or of the mould, perforating pins which are guided inside the mould before the compaction of the concrete. Subsequently, the concrete is compacted, the perforating pins are removed from the region of the mould, the compacted concrete bricks are removed from the mould completely and the concrete bricks are hardened. <IMAGE>

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IPC 8 full level
B28B 3/02 (2006.01); **B28B 1/44** (2006.01); **B28B 7/18** (2006.01); **B28B 7/30** (2006.01)

CPC (source: EP US)
B28B 1/44 (2013.01 - EP US); **B28B 7/183** (2013.01 - EP US); Y10S 425/037 (2013.01 - EP US)

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