

Title (en)

Iron sole plate and its manufacturing method

Title (de)

Bügeleisensohle und ihr Herstellungsverfahren

Title (fr)

Semelle de fer à repasser et son procédé de fabrication

Publication

EP 0556721 B1 19960501 (FR)

Application

EP 93102147 A 19930211

Priority

FR 9201777 A 19920217

Abstract (en)

[origin: EP0556721A1] The invention relates to an iron sole plate comprising a body (1) which is heated by means of an electrical resistor (2) and of which one face called the lower face (6) is intended to be covered by an added thin metal sheet (7) which is fixed by crimping of its edge (8) over the peripheral rim (9) of the body, the outer face (10) of which sheet is intended to form an ironing surface. According to the invention, the metal sheet (7) initially exhibits a slight camber directed towards the body (1), and the lower face (6) of the body exhibits a slight concavity, in such a way that the metal sheet (7), once fixed on the body (1), is held flat by elasticity against the lower face (6) of the body. <IMAGE>

IPC 1-7

D06F 75/38

IPC 8 full level

D06F 75/38 (2006.01)

CPC (source: EP)

D06F 75/38 (2013.01)

Cited by

US5862571A; US5907916A; EP0857814A1; US5937552A; ES2389410A1; EP0712954A1; US6393741B1; FR2718467A1; FR2743578A1; US6134817A; WO9726399A3

Designated contracting state (EPC)

DE ES GB IT NL

DOCDB simple family (publication)

EP 0556721 A1 19930825; EP 0556721 B1 19960501; DE 69302418 D1 19960605; DE 69302418 T2 19960919; ES 2086797 T3 19960701; FR 2687416 A1 19930820; FR 2687416 B1 19940902

DOCDB simple family (application)

EP 93102147 A 19930211; DE 69302418 T 19930211; ES 93102147 T 19930211; FR 9201777 A 19920217