

Title (en)
Upper tool holding device for press brake

Title (de)
Oberwerkzeugträger für eine Presse

Title (fr)
Support d'outil supérieur pour une presse

Publication
EP 0569880 B1 19980114 (EN)

Application
EP 93107463 A 19930507

Priority
• JP 12318392 A 19920515
• JP 13351192 A 19920526
• JP 33131892 A 19921211

Abstract (en)
[origin: EP0569880A2] An upper tool for (9) a press brake, removably attached on an upper tool holding device (1) mounted on an upper table (3) of the press brake, comprises: a wedge portion (9W) having a contact surface (9F) brought into contact with a lower surface of a support plate (7) provided on a holder body (5) of the upper tool holding device, a slide surface (9S) slidably brought into contact with any of front and rear surfaces of the support plate (7), and a clamp surface (9C) brought into pressure contact with a pressing-down and fixing section of an upper-tool pressing-down and fixing member (11) of the upper tool holding device; and a work processing portion (9M) for processing a workpiece in cooperation with a lower tool (59). Further, an upper tool holding device (1) for a press brake, for removably mounting and supporting an upper tool (9) on an upper table of the press brake, comprises: a holder body (5) attached to the upper table (3); a support plate (7) provided on a lower portion of the holder body; an upper-tool pressing-down and fixing member (11) attached to the holder body, for fixedly fastening an upper portion of an upper tool (9) in cooperation with the support plate (7); a clamp force adjusting device (13) for adjusting clamping force of the upper-tool pressing-down and fixing member; and a clamp releasing device (15) for releasing the clamped upper tool. <IMAGE>

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B21D 5/02 (2006.01)

CPC (source: EP)
B21D 5/0209 (2013.01); **B21D 5/0236** (2013.01)

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• FR 2609909 A1 19880729 - NORLANDER GORAN [FR]
• DE 3136440 A1 19830331 - WEINBRENNER PAUL MASCHBAU [DE]

Cited by
US5513514A; US5507170A; US5685191A; US5794486A; CN115213263A; EP0630700A1; EP3906126A4; US5619885A; EP0630699A1; US5390527A; US5572902A; US5642642A; CN1063989C; US6450004B1

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