

Title (en)  
Method of manufacturing gratings

Title (de)  
Verfahren zum Herstellen von Gitterrosten

Title (fr)  
Méthode de production de grilles

Publication  
**EP 0576808 B1 19980610 (DE)**

Application  
**EP 93107504 A 19930508**

Priority  
DE 4221469 A 19920630

Abstract (en)  
[origin: EP0576808A1] The invention relates to a grating which is composed of load-bearing bars (1) which are parallel in the longitudinal direction, are cut to a predetermined length and have a spacing value T1 and/or of transverse bars (2) which are parallel in the transverse direction, are cut to a predetermined width and have a spacing value T2. In said grating, starting from a central longitudinal axis, said bars are arranged on both sides at constant spacing, if appropriate with the exception of the two outer end spacings, and/or, starting from the outer load-bearing bars (7, 8) and going towards a central longitudinal axis (3), said bars are arranged at constant spacing, if appropriate with the exception of the spacing in the central longitudinal plane.

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