

Title (en)

A process for manufacturing, curing, protecting and carrying balusters of any kind.

Title (de)

Verfahren zum Herstellen, Härten, Schützen, Transportieren von Geländersäulen aller Art.

Title (fr)

Procédé pour la fabrication, la prise, la protection et le transport de balustres de tous type.

Publication

**EP 0579571 A1 19940119 (EN)**

Application

**EP 93500103 A 19930712**

Priority

ES 9201464 A 19920714

Abstract (en)

The invention is characterised in using a previously manufactured disposable cover-mould that is filled with concrete and then left to harden. To this end a set of prefabricated cover-moulds are placed on a pallet or a base made of wood or other material, next to each other, held by a removable metallic structure perimetrimally embracing the lot. Once the covers are filled with concrete, the structure is removed from the pallet or base and the set of manufactured balusters remain standing on the said pallet or base. Concrete is introduced into the covers by means of a vibratory hopper or platform which has manifold outlets connected to the pipes carrying or injecting the concrete to the bottom of each cover.

IPC 1-7

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IPC 8 full level

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CPC (source: EP)

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Citation (search report)

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