

Title (en)

PROCESS FOR PRODUCING DETERGENT TABLETS FOR DISHWASHING MACHINES.

Title (de)

VERFAHREN ZUR HERSTELLUNG VON REINIGUNGSMITTELTABLETTE FÜR DAS MASCHINELLE GESCHIRRSPÜLEN.

Title (fr)

PROCEDE DE PRODUCTION DE PASTILLES DE DETERGENT POUR MACHINES A LAVER LA VAISSELLE.

Publication

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Application

EP 92907884 A 19920403

Priority

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- EP 9200744 W 19920403

Abstract (en)

[origin: US5358655A] PCT No. PCT/EP92/00744 Sec. 371 Date Oct. 12, 1993 Sec. 102(e) Date Oct. 12, 1993 PCT Filed Apr. 3, 1992 PCT Pub. No. WO92/18604 PCT Pub. Date Oct. 29, 1992. A process for producing stable, bifunctional, phosphate- and metasilicate-free, low-alkali detergent tablets useful for dishwashing machines from granulated detergent additives consisting of sodium salts of at least one homopolymeric or copolymeric (meth)acrylic acid, comprising agglomerating the granulated detergent additives with builders and water to form an agglomerate, treating the agglomerate with hot air in a fluidized bed, mixing the agglomerate with a bleaching agent, and tableting the mixture.

IPC 1-7

C11D 17/00

IPC 8 full level

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Cited by

US6075001A; US6153576A; US6417151B1; US6200946B1; US6235695B1

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EP 9200744 W 19920403; AT 92907884 T 19920403; DE 4112075 A 19910412; DE 59202554 T 19920403; DK 92907884 T 19920403; EP 92907884 A 19920403; ES 92907884 T 19920403; JP 50712892 A 19920403; US 13710693 A 19931012