

Title (en)

Method and installation for manufacturing hot-rolled steel strip, in particular from a continuously cast material

Title (de)

Verfahren und Anlage zur Herstellung von warmgewalztem Stahlband, insbesondere aus bandförmig stranggegossenem Vormaterial

Title (fr)

Procédé et installation pour la fabrication de bandes d'acier laminées à chaud, en particulier à partir d'une ébauche de bande coulée en continu

Publication

EP 0595282 B2 20020102 (DE)

Application

EP 93117379 A 19931027

Priority

DE 4236307 A 19921028

Abstract (en)

[origin: EP0595282A1] The invention relates to a method and an installation for the production of hot-rolled steel strip from continuously cast material, preferably thin slabs with working steps of a CSP method taking place in succession at the same temperature, the thin slabs leaving a soaking furnace being heatable to temperatures above the maximum temperature achievable in the soaking furnace, the thin slabs being left a sufficient time to recrystallise after the roughing pass, and the thin slabs then being cooled to the rolling temperature for the finishing train.

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B21B 1/46

IPC 8 full level

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CPC (source: EP KR)

B21B 1/466 (2013.01 - EP KR); **B21B 2201/04** (2013.01 - EP KR)

Citation (opposition)

Opponent :

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