

Title (en)

Method and machine for making expanded metal

Title (de)

Verfahren und Vorrichtung zur Herstellung von Streckgittern

Title (fr)

Procédé et dispositif de fabrication de métal déployé

Publication

**EP 0599782 B1 19971229 (DE)**

Application

**EP 93810784 A 19931112**

Priority

CH 359692 A 19921124

Abstract (en)

[origin: EP0599782A1] A sheet-metal strip provided with offset incisions is conveyed continuously at a first speed by a first conveying means (23) and at a second speed, higher than the first speed, by a second conveying means (24). As a result, the free strip section (21) running between the first and the second conveying means (23, 24) is stretched, giving a three-dimensional expanded-metal structure. The method permits continuous rapid production of expanded metal of high accuracy and uniformity, especially as regards the mesh width and lattice height. <IMAGE>

IPC 1-7

**B21D 31/04**; **B21D 28/36**

IPC 8 full level

**B21D 28/36** (2006.01); **B21D 31/04** (2006.01)

CPC (source: EP US)

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Cited by

DE10357732B4; FR2729595A1; EP0728542A1; DE10027010A1; DE10027010C2

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