

Title (en)
Method of shaping a wheel.

Title (de)
Verfahren zum Formen eines Rades.

Title (fr)
Méthode de formage d'une roue.

Publication
EP 0602951 A1 19940622 (EN)

Application
EP 93310126 A 19931215

Priority
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• JP 34199592 A 19921222
• JP 34878892 A 19921228

Abstract (en)
In the present application a pair of rams (301,302) press and squash the initial material (10) for shaping a central disc part. Extra material is extruded out of the interface of the rams. A roller unit (41,42) having several rollers forms rim parts by pressing the extruded material by the rollers from the sides. <IMAGE>

IPC 1-7
B21K 1/28; **B21H 1/04**

IPC 8 full level
B21D 53/30 (2006.01); **B21H 1/04** (2006.01); **B21H 1/10** (2006.01); **B21K 1/28** (2006.01)

CPC (source: EP KR)
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Citation (search report)
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DE FR GB

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