

Title (en)

Production of heat transfer element.

Title (de)

Herstellung eines Wärmeübertragungselements.

Title (fr)

Fabrication d'un élément de transfert de chaleur.

Publication

EP 0612858 A2 19940831 (EN)

Application

EP 94301175 A 19940218

Priority

GB 9303655 A 19930223

Abstract (en)

A heat transfer element (2) for use in boiling a liquid is produced by spraying a substrate, such as a heat exchanger tube, with a plasma of liquified metal particles and concurrently spraying the substrate with liquid carbon dioxide to provide a cooling effect. Preferably the metal particle spray (4) and the carbon dioxide spray (8) are spaced apart, and there is relative movement between the sprays and the substrate, such that a given area of the substrate is precooled by the cold carbon dioxide just prior to liquified metal particles impinging thereon. A shroud (6) may assist in directing the liquid carbon dioxide first onto the substrate, then into the spray of liquified metal particles. <IMAGE>

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IPC 8 full level

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