

Title (en)

Process and hydraulic press for the pressing of sheets

Title (de)

Verfahren und hydraulische Presse zum Pressen von Blechen

Title (fr)

Procédé et presse hydraulique pour le pressage de tôles

Publication

**EP 0613740 B1 19970910 (EN)**

Application

**EP 94103041 A 19940301**

Priority

IT TO930148 A 19930302

Abstract (en)

[origin: EP0613740A1] Process for the pressing of metal sheets which provides for the use of a hydraulic press whose blank holder is controlled so as to exert on the sheet in the pressing phase a restraining pressure which is alternately variable, with a pre-determined frequency, between zero and a pre-determined maximum, the value of the maximum pressure and the frequency depending on the properties of the sheet to be pressed.  
<IMAGE>

IPC 1-7

**B21D 24/14**

IPC 8 full level

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CPC (source: EP)

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