

Title (en)

Method for manufacturing a skin package unit

Title (de)

Verfahren zur Herstellung einer Skin-Verpackungseinheit

Title (fr)

Procédé de fabrication d'un unité de conditionnement par pelliplacage

Publication

EP 0613820 B1 19971210 (DE)

Application

EP 94103346 A 19940305

Priority

DE 4307035 A 19930305

Abstract (en)

[origin: EP0613820A2] In order to develop a method and an apparatus for manufacturing a blister-pack or skin-pack unit, in such a way that it can be manufactured more efficiently in terms of presentation function and anti-theft protection, at the same time with an improved separability of the materials used for the disposal of these, it is proposed that there be placed under the carrier material (3) a bottom foil (2), on which rests the printed carrier material (3) which is provided with punched-out perforations (6) limiting the product zones (4), that the individual products (4) be laid onto these product zones and covered with top foil (5) which is drawn onto the product (4) and the carrier material (3) by the vacuum-drawing process, with, in the region of the perforations (6), the overlap regions of the first and of the resting-on top foil (2, 5) being pressed together to make a releasable connection (7), and that, finally, the product zones provided with products (4) and covered on both sides with bottom and top foil (2, 5) respectively be separated individually, for which purpose the feed table (15) has at least one chain strand, equipped with drivers (17), or advancing linkage (18), there being formed on the drivers (17) noses (19) which form a narrowing gap (20) relative to the feed-table plane (21), and the bottom foil (2) and carrier material (3) being insertable into the narrowing gap (20) for advance on the feed-table plane (21). <IMAGE>

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