

Title (en)

Process and apparatus for making twin plain tiles and twin roof tiles

Title (de)

Verfahren und Vorrichtung zum Konfektionieren von Biber-Doppelformlingen und Doppelfalzziegeln

Title (fr)

Procédé et dispositif pour la fabrication de tuiles plates jumelées et de tuiles doubles

Publication

EP 0615823 B1 19980902 (DE)

Application

EP 94103347 A 19940305

Priority

CH 79193 A 19930316

Abstract (en)

[origin: EP0615823A1] The process serves for making twin plain tiles after basic moulding and before firing, the two plain tiles being connected to each other by two end connecting webs and at least one intermediate web. For this purpose, the strand or the blank cut off to tile length is directed into a separating device. At a virtually constant feed rate, the lugs (49, 50) are separated from the two end connecting webs (51, 52) of the blank. Furthermore, for a reliable separating of the two plain tiles in the longitudinal direction, a predetermined breaking notch (53) is formed in each. The separating operations are performed by cutting and/or punching, the punching operations being executed in a single working step. This process is not only very inexpensive, but also extremely reliable and easily adjustable, catering for the requirements of the operator. <IMAGE>

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IPC 8 full level

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CPC (source: EP US)

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