

Title (en)  
Press with table- and feeding system

Title (de)  
Presse mit einem Tafelanlage- und Vorschubsystem

Title (fr)  
Presse avec table- et système d'alimentation

Publication  
**EP 0616861 B1 19971217 (DE)**

Application  
**EP 94103285 A 19940304**

Priority  
DE 4309949 A 19930326

Abstract (en)  
[origin: EP0616861A1] Two numerically controlled feed devices are used in succession, the second taking over from the first feed device when two or more punching steps have already been completed. The first punching step on a new sheet is carried out with the rear row of tools of the presses simultaneously with the last punching step for the preceding sheet by the front rows of tools. Sensors (80, 82, 84, 86) determine the length and/or angularity of the cut edges in the sheet and allow the calculation of correction data for the advance of the sheets, and initial and through punching at front and rear edges is thereby avoided. <IMAGE>

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**B21D 43/10**; **B21D 43/00**

IPC 8 full level  
**B21D 28/04** (2006.01); **B21D 28/06** (2006.01); **B21D 28/08** (2006.01); **B21D 43/00** (2006.01); **B21D 43/08** (2006.01); **B21D 43/10** (2006.01); **B26D 5/32** (2006.01); **B26F 1/02** (2006.01)

CPC (source: EP US)  
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Cited by  
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