

Title (en)
Refrigerator door assembly and method

Title (de)
Kühlschranktüranordnung und Verfahren

Title (fr)
Dispositif et procédé pour porte de réfrigérateur

Publication
EP 0626496 B1 20001018 (EN)

Application
EP 93303996 A 19930524

Priority
EP 93303996 A 19930524

Abstract (en)
[origin: EP0626496A1] A refrigerator door assembly (11) is mounted on a stationary frame (10) of a refrigeration unit and comprises a door frame (15) integrally molded about a thermo-pane (14) in sealing relationship therewith. The door frame is hingedly mounted on the stationary frame (10) of the refrigeration unit by a pair of upper and lower hinge pins (16,17). A torsion bar (19), integrally molded within the door frame (15) and secured to one of the hinge pins (16), functions to constantly apply a closing force on the door frame (15) to move the door assembly (11) into sealing contact with the stationary frame (10) of the refrigeration unit. <IMAGE>

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