

Title (en)

APPARATUS FOR COATING THE SURFACE OF STEEL STRIP

Title (de)

VORRICHTUNG ZUM BESCHICHTEN DER OBERFLÄCHE VON STAHLBAND

Title (fr)

DISPOSITIF POUR REVETIR LA SURFACE D'UNE BANDE D'ACIER

Publication

EP 0630421 B1 19970514 (DE)

Application

EP 93905164 A 19930304

Priority

- DE 9300207 W 19930304
- DE 4208578 A 19920313

Abstract (en)

[origin: WO9318198A1] In a process for coating the surface of elongated materials, the materials go through a container for the molten coating material without reversing their direction. The container has a through channel surrounded by an electric field in which an electromagnetic force is generated and the dwelling time of the strip in the melt can be controlled independently from the strip advance speed. In order to improve the conventional strip coating process, so that favourable intermediate layers that ensure a good adherence and a good plasticity of the coating can be achieved, the molten coating material is continuously moved against the surface of the elongated material and is circulated in an atmosphere free from atmospheric oxygen while the hank-shaped goods so through the container. A device used therefor is characterized in that a pre-melting container (12) is associated to the coating container for the molten coating material (2), and that the melt (2) can circulate between the pre-melting container (12) and the coating container (1) in an atmosphere free from atmospheric oxygen.

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IPC 8 full level

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CPC (source: EP US)

C23C 2/00342 (2022.08 - EP US); **C23C 2/0035** (2022.08 - EP US); **C23C 2/00362** (2022.08 - EP US); **C23C 2/004** (2022.08 - EP US); **C23C 2/38** (2013.01 - EP US); **C23C 2/50** (2022.08 - EP US)

Cited by

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