

Title (en)

METHOD OF PRODUCING A PROTECTIVE OR REACTIVE GAS FOR THE HEAT TREATMENT OF METALS.

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES SCHUTZ- ODER REAKTIONSGASES FÜR DIE WÄRMEBEHANDLUNG VON METALLEN.

Title (fr)

PROCEDE DE FABRICATION D'UN GAZ PROTECTEUR OU REACTIONNEL POUR LE TRAITEMENT THERMIQUE DE METAUX.

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Application

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Abstract (en)

[origin: WO9321350A1] Nitrogen produced by non-cryogenic methods, such as those using pressure-change adsorption or membrane installations, cannot owing to its high oxygen content of about 0.1 to 5 % V/V, be used for the heat treatment of metals, or can only be used to a limited degree. The invention proposes an endothermic catalytic conversion of the oxygen contained in the nitrogen by means of hydrocarbons to give a protective gas which is suitable for the heat treatment of metals.

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