

Title (en)

METHOD FOR FABRICATING LAMINATED ENAMELLED GLAZING, AND ENAMELLED COMPOSITION USED THEREFOR.

Title (de)

VERFAHREN ZUR HERSTELLUNG VON EMAILLIERTEN VERBUNDGLASERN UND ZUSAMMENSETZUNG DES EINGESETZTEN EMAILS.

Title (fr)

PROCEDE DE FABRICATION D'UN VITRAGE EMAILLE FEUILLETE ET COMPOSITION D'EMAIL UTILISEE.

Publication

**EP 0642473 A1 19950315 (FR)**

Application

**EP 94911201 A 19940322**

Priority

- FR 9303520 A 19930326
- FR 9305750 A 19930513
- FR 9400311 W 19940322

Abstract (en)

[origin: WO9422779A2] The invention relates to a method for fabricating laminated glazing comprising at least one enamel layer, wherein is deposited an enamelled composition comprising an anti-adhesive frit, a medium and, optionally, a low melt point frit on a portion of the internal face of a glass sheet; the enamelled glass sheet is subjected to heat treatment at a temperature between 150 DEG C and the glass deformation temperature, and a second glass sheet is placed on the enamelled side of the first glass sheet before simultaneous bending of the two glass sheets, final firing of the enamel taking place during bending.

IPC 1-7

**C03C 8/20**; **C03C 17/00**; **C03B 23/03**

IPC 8 full level

**C03C 17/00** (2006.01); **B32B 17/10** (2006.01); **C03C 8/22** (2006.01)

CPC (source: EP KR US)

**B32B 17/10036** (2013.01 - EP US); **B32B 17/10055** (2013.01 - EP KR US); **B32B 17/10348** (2013.01 - EP KR US);  
**B32B 17/10889** (2013.01 - EP US); **B32B 17/10935** (2013.01 - EP KR US); **C03C 8/22** (2013.01 - EP KR US); **Y10T 428/3163** (2015.04 - EP US)

Designated contracting state (EPC)

AT BE CH DE ES FR GB IT LI LU NL PT SE

DOCDB simple family (publication)

**WO 9422779 A2 19941013**; **WO 9422779 A3 19950105**; CZ 291294 A3 19950816; EP 0642473 A1 19950315; JP H07507536 A 19950824;  
KR 950701605 A 19950428; PL 307022 A1 19950502; US 5605591 A 19970225

DOCDB simple family (application)

**FR 9400311 W 19940322**; CZ 291294 A 19940322; EP 94911201 A 19940322; JP 52172894 A 19940322; KR 19940704264 A 19941126;  
PL 30702294 A 19940322; US 33851595 A 19950130