

## Title (en)

Weft knitted biodegradable textile support for thermofusible interlining.

## Title (de)

Schussgewirkter biologisch abbaubarer Textilsupport für einen bügelbaren Einlagestoff.

## Title (fr)

Support textile biodégradable, en tricot maille trame, pour entoilage thermocollant.

## Publication

**EP 0644287 A1 19950322 (FR)**

## Application

**EP 94490040 A 19940831**

## Priority

FR 9311297 A 19930917

## Abstract (en)

The invention relates to a process for producing a twist directly from fibre material, in that, by means of at least two spinning assemblies (R1, R2) arranged adjacent to one another, individual spun threads (F1, F2) are made and are first brought together in a hollow shaft (11), so as to run through this together in a first thread running direction, and thereafter are guided out of the hollow shaft (11) in a predominantly radial direction, in order then, in accordance with the two-for-one principle, to form and run through, in opposition to the first running direction, a thread balloon rotating about the spinning assemblies and to be fed through a winding assembly through a centring point (37) located in the extension of the hollow shaft, opened fibre material being fed to each spinning assembly through the enveloping surface defined by the thread balloon, and to a device suitable for carrying out this process. <IMAGE>

## Abstract (fr)

Le support textile pour entoilage thermocollant de l'invention est constitué d'un tricot trame (3), composé exclusivement de fils de matière cellulosique biodégradable, notamment en viscose, chaîne étant exclusivement en fils continus multi-filaments. De préférence, il a subi préalablement à l'application des points de polymère thermofusible, un traitement de compactage mécanique par passage entre un cylindre chauffé (1) et une bande de compression (2), la température du cylindre étant au plus de 130 °C. L'entoilage thermocollant, comportant le support textile précité, a avantageusement, après l'application des points de polymère thermofusible, subi un second traitement de compactage mécanique, similaire au premier, le cylindre n'étant chauffé qu'à une température inférieure à 80 °C. <IMAGE>

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## Citation (search report)

- [A] CH 196614 A 19380331 - HEBERLEIN & CO AG [CH]
- [A] EP 0481867 A1 19920422 - PICARDIE LAINIERE [FR]
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