

Title (en)

Method of making contact elements-groups for a connecting device

Title (de)

Verfahren zur Herstellung von Kontaktelemente-Gruppen für Steckverbinder

Title (fr)

Procédé pour la fabrication d'un groupe d'éléments-contact pour un connecteur

Publication

EP 0645856 B1 19971126 (DE)

Application

EP 94114229 A 19940909

Priority

DE 4332636 A 19930924

Abstract (en)

[origin: EP0645856A1] Different cutting tools are alternately fitted into a stamping device in order to produce groups having a different number of contact elements (4), and different connections between the contact regions (6) and the connecting regions (9) of the contact elements (4) are thus stamped, and superfluous contacts and connections are cut away. In the case of plug connectors which are partially fitted, this method leads to economical production of different contact element groups and to a reduction in the space requirement on the connection side when installing a plug connector on a printed circuit board. <IMAGE>

IPC 1-7

H01R 43/16; **H01R 23/70**

IPC 8 full level

H01R 12/20 (2006.01); **H01R 12/32** (2006.01); **H01R 12/55** (2011.01); **H01R 12/71** (2011.01); **H01R 43/16** (2006.01)

CPC (source: EP US)

H01R 12/724 (2013.01 - EP US); **H01R 43/16** (2013.01 - EP US); **Y10T 29/49222** (2015.01 - EP US); **Y10T 29/49224** (2015.01 - EP US)

Cited by

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