

Title (en)  
Cable manufacturing method

Title (de)  
Verfahren zum Herstellen von Kabeln

Title (fr)  
Procédé de fabrication de câbles

Publication  
**EP 0646674 B1 19981209 (EN)**

Application  
**EP 93115843 A 19930930**

Priority  
EP 93115843 A 19930930

Abstract (en)  
[origin: EP0646674A1] A cable manufacturing method according to the invention comprises the steps of arranging a closing die (11) and a plurality of panel plates (15) in this order, on a pass-line having a curved zone (P3) and a linear zone (P1, P2), from the side of a front end of the pass-line, inserting all wires (2), to be stranded, through an opening (12) of the closing die (11), and inserting each wire (2) through a hole (17a, 17b) formed in a corresponding one of the panel plates (15), guiding the wires (2) such that the wires (2) are substantially parallel with one another and each wire (2) is loose of the panel plates (15), rotatably supporting the panel plates (15), respectively, and passing each wire (2) through the curved zone (P3) and the linear zone (P1, P2) while rotating the panel plates (15) in the same direction, thereby stranding the wires (2) with a large pitch so as not to plastically deform the wires (2). <IMAGE>

IPC 1-7  
**D07B 3/00**; **E01D 19/16**

IPC 8 full level  
**D07B 3/00** (2006.01); **D07B 5/00** (2006.01); **E01D 19/16** (2006.01)

CPC (source: EP)  
**D07B 3/00** (2013.01); **D07B 5/002** (2013.01); **D07B 7/021** (2021.01); **E01D 19/16** (2013.01)

Designated contracting state (EPC)  
DE FR GB IT

DOCDB simple family (publication)  
**EP 0646674 A1 19950405**; **EP 0646674 B1 19981209**; DE 69322510 D1 19990121; DE 69322510 T2 19990506

DOCDB simple family (application)  
**EP 93115843 A 19930930**; DE 69322510 T 19930930