

Title (en)  
PROCESS FOR PRODUCING DETERGENT TABLETS

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON REINIGUNGSTABLETTEN

Title (fr)  
PROCEDE DE PRODUCTION DE COMPRIMES DE DETERGENTS

Publication  
**EP 0658190 B1 19970402 (DE)**

Application  
**EP 93919188 A 19930826**

Priority  
• DE 4229650 A 19920904  
• EP 9302307 W 19930826

Abstract (en)  
[origin: WO9405768A1] A process is disclosed for producing detergent tablets for both industrial and household dish-washing machines. The alkaline reacting components, and if required other components, are granulated then sodium metasilicate pentahydrate and/or sodium metasilicate nanohydrate are pressed with additives facilitating the production of tablets.

IPC 1-7  
**C11D 17/00**; **C11D 7/14**; **C11D 7/16**

IPC 8 full level  
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CPC (source: EP)  
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**WO 9405768 A1 19940317**; AT E151106 T1 19970415; AU 4954293 A 19940329; DE 4229650 C1 19940105; DE 59306052 D1 19970507; DK 0658190 T3 19970825; EP 0658190 A1 19950621; EP 0658190 B1 19970402; ES 2099466 T3 19970516; GR 3023565 T3 19970829

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